



TECHNICAL SPECIFICATIONS

Step Posts & Mushroom Seats & Picnic sets

Quality Assurance

Island Leisure Products Limited is registered with and operates to ISO2001 Standards. We also choose our raw materials from ISO9002 Registered suppliers, to make sure the construction of all of our products are of the highest quality.

ILP Step Posts

This product is hydraulically pressure moulded using Styrene Butadiene Rubber Granules, IE: Recycled Truck Tyres. They are bonded using a ratio of high quality moisture curing polyurethane pre-polymer.

The Step Posts are 250mm in diameter and have a height range of 200-500mm. The top face is embossed to add grip and is finished with a 10 x 45mm moulded chamfer. Step Posts are designed to either be a playground seat or a stepping post within an adventure trail. They are secured to the ground by mounting them onto a 60.8mm diameter 'concrete-in' Steel Fixing Post.

ILP Mushroom Seats

These are also hydraulically pressure moulded but use coloured Ethylene Propylene Diene Monomer (EPDM) & TPV Rubber granules and are bound using moisture curing polyurethane pre-polymer.

The Mushroom tops are 450mm diameter and 130mm in height, with a spherical radius. Generally these products have a single background base colour rubber and are fitted with 7 no, 60mm diameter contrasting coloured spots. The mushroom tops have a moulded 265mm diameter steel disc moulded into their underside, carrying 4 x M10 threads. This enables them to be bolted onto various heights of coloured, galvanised & powder coated steel ground anchors, varying in finished heights of between 300mm & 600mm.



Certificate number 1687798.....

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